

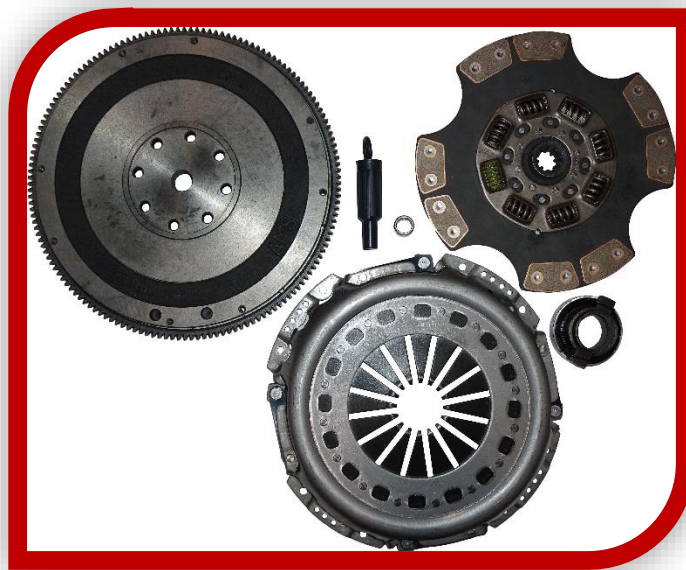


Technical Service Bulletin

13-inch Flywheel Upgrade for Dodge Cummins Turbo Diesels

The 13-inch flywheel upgrade is engineered specifically for Cummins-powered Dodge trucks. It features the same factory-installed flywheel design used in 2001 and newer models.

Attention to detail, thorough examination and replacement of all worn clutch system components can eliminate immediate off-the-lift problems and prevent premature clutch failure.



PDL 05-901CB with FW434

Affected Applications:

Year	Make	Model	Engine
1988-2004	Dodge	Ram 2500	6 cyl 5.9L 359" 5-Speed
1988-2004	Dodge	Ram 3500	6 cyl 5.9L 359" 5-Speed

Follow the manufacturers' guidelines for clutch removal and installation.

- Reinstall the starter using the spacer plate and mounting bolts purchased separately.
- Place the spacer plate between the engine block and starter mounting surfaces, and torque the bolts to 30-34 ft-lb.
- Install the flywheel and torque the mounting bolts to 99-103 ft-lb.
- Clean the contact surfaces of the flywheel with a non-residue, alcohol-based cleaner to remove any grease or contaminants.
- Install the clutch using the eight bolts provided in the kit. Torque the bolts to 15-20 ft-lb