

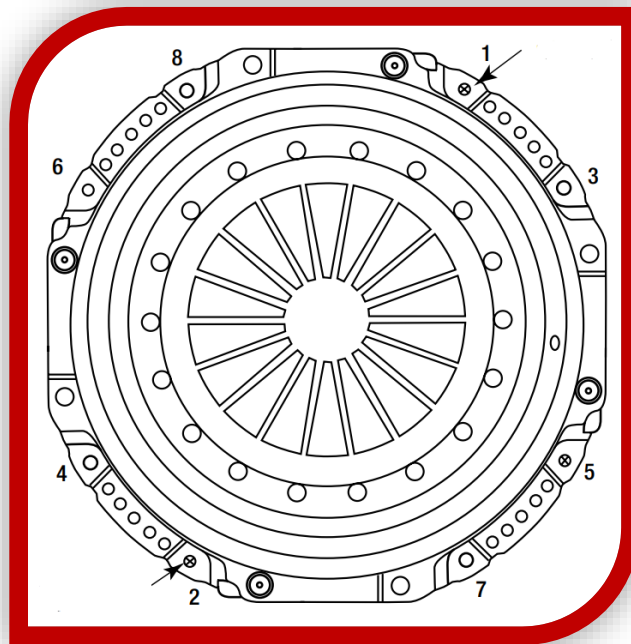


Technical Service Bulletin

When using a Luk-style cover on the 1994-97 7.3-liter Ford F250-450; Remove the clutch-to-flywheel dowel pins prior to installation. They are unnecessary because the clutch is designed to center itself using the shoulder of the original-equipment mounting bolts.

If the dowel pins are not removed, they will cause interference with the clutch cover. When tightening the clutch, ensure you draw the clutch down following the numbered pattern below. By starting the sequence with the two locating holes the clutch will be centered to the flywheel bolt circle. It is important that the clutch be tightened in even increments, using only hand tools, to minimize distortion of the cover.

The torque specification for the clutch mounting bolts is 15 to 20 ft-lb.



Arrows indicate locating holes.

Affected Applications:

Year	Make	Model	Engine
1994-1997	Ford	F-250, F-350	8 cyl 7.3L Turbo Diesel
1994-1997	Ford	F-450	8 cyl 7.3L Turbo Diesel

**Failure to follow the recommended tightening sequence may result in clutch chatter and/or driveline vibration*