



## Technical Service Bulletin

The solid flywheel option is designed to replace the original-equipment dual-mass flywheel. The solid flywheel must be used with the clutch set designed for it. It cannot be used with the original equipment clutch and disc.



***PDL DMF Kit 07-076***



***PDL SFC Kit 07-131 (Pairs with PDL FW325)***

### When replacing the old components:

- Use only the bolts supplied with the new unit.
- Tighten the bolts in a star pattern.
- Torque the flywheel to crankshaft bolts to 45-49 ft-lb and the clutch bolts to 15-20 ft-lb.
- Thread sealant is pre-applied to the flywheel to crankshaft bolts.
- The pilot bearing included should be pressed in from the transmission side of the flywheel.
- The factory backing plate, located between the crank bolts and flywheel, must be reused.

### **Affected Applications:**

Year	Make	Model	Engine
1988-1994	Ford	F-250, F-350	8 Cyl 7.3L 446"
1988-1994	Ford	F-450	8 Cyl 7.3L 446"

***\*For additional information, refer to Ford bulletin #95-4-9.***